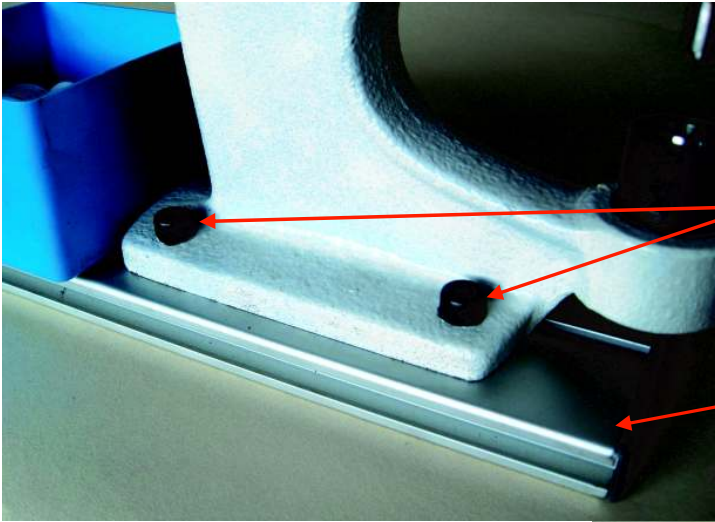


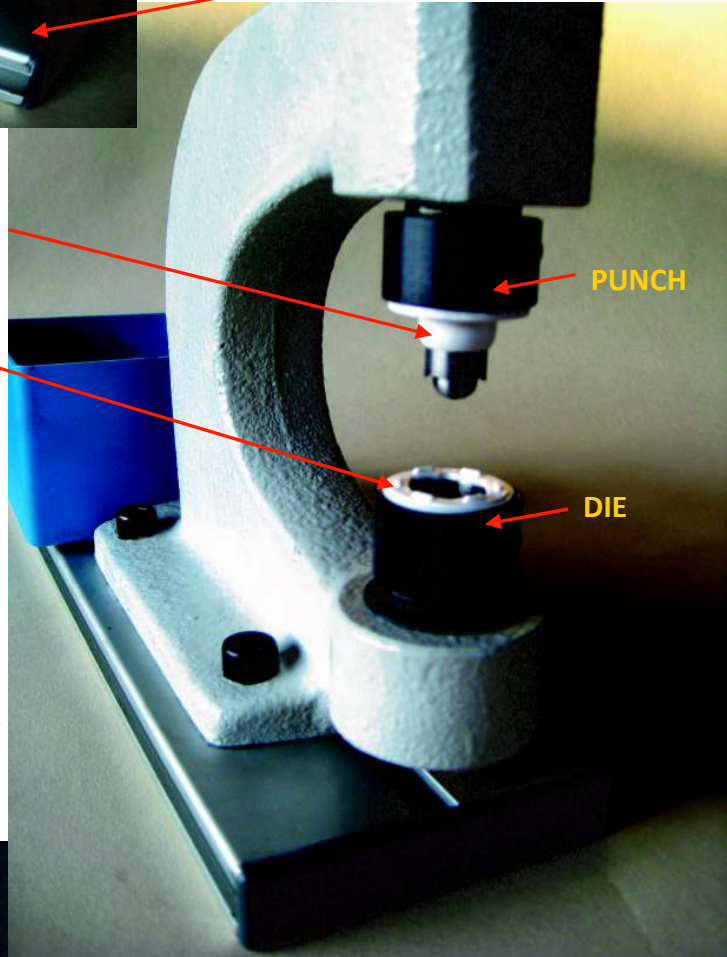
# HPJ37 INSTRUCTIONS

SETUP: BEFORE USE THIS MACHINE MUST BE FIXED TO EITHER A SOLID SURFACE OR THE OPTIONAL BASE PLATE AS SHOWN HERE

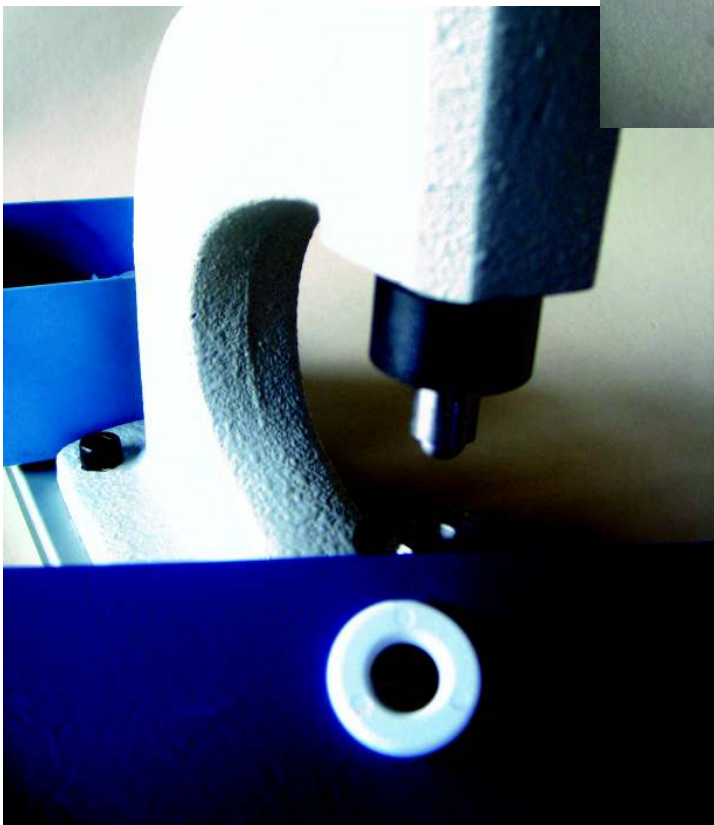


## OPERATION:

1. PLACE THE POLYGROMMET™ ON THE PUNCH...
2. AND THE WASHER ON THE DIE AS SHOWN...
3. PLACE YOUR MATERIAL BETWEEN THE PUNCH AND DIE, THEN LOWER THE PUNCH DOWN APPLYING PRESSURE UNTIL YOU FEEL IT CUT THROUGH THE MATERIAL, THEN CONTINUE TO PRESS DOWN UNTIL THE POLYGROMMET™ PASSES THROUGH THE HOLE AND SETS IN YOUR MATERIAL...



4. LIFT THE PUNCH CLEAR TO REVEAL THE POLYGROMMET™, IT SHOULD NOW BE SET FIRMLY IN TO YOUR MATERIAL.
5. IF NECESSARY YOU CAN PUT IT BACK IN THE PRESS AND APPLY MORE PRESSURE IF IT IS NOT SET TIGHT ENOUGH.



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